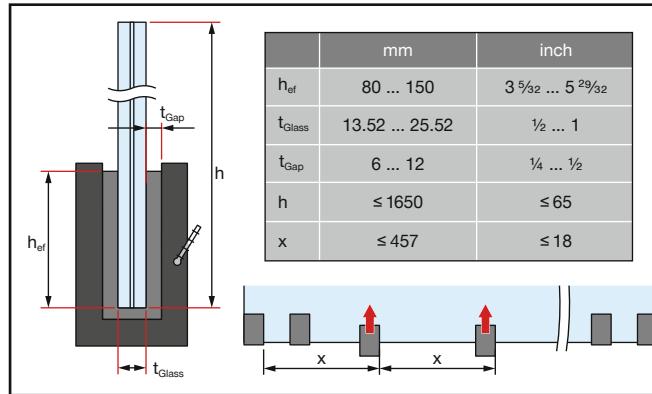
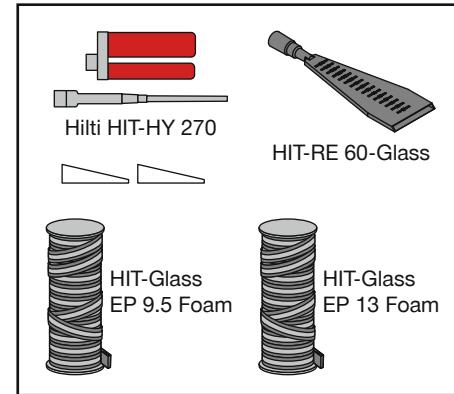




2396734-03.2025



HIT-Glass



[°C]	[°F]	$t_{\text{work}}$	$t_{\text{cure}}$
5 ... 9	41 ... 48	10 min	2.5 h
10 ... 19	50 ... 66	7 min	1.5 h
20 ... 29	68 ... 84	4 min	30 min
30 ... 39	86 ... 102	2 min	20 min
40	104	1 min	15 min

HIT-Glass EP 9.5 Foam		HIT-Glass EP 13 Foam		
mm	inch	mm	inch	
$t_{\text{Gap}}$	6 ... 10	0.23 ... 0.39	9 ... 12	0.35 ... 0.5

